

Or	Operational Control of Critical Control Points – EMS Element 10.0				
EMS Procedure 10.0	Revision 09	Approval Signature:	Effective Date: Oct. 06, 2014		
Purpose:	The purpose of this procedure is to ensure that the organization systematically establishes, implements and maintains the necessary operational control procedures, work instructions and other management controls to ensure it is meeting and exceeding the overall requirements of its biosolids management policy, voluntarily adopting requirements for biosolids quality, and public acceptance and progress toward improvement goals and objectives is being achieved.				
Scope:	This procedure applies to all the organization's biosolids management activities at all critical control points throughout the biosolids value chain that are under the organization's direct control or influence.				
Definitions:	Director (Polluti Superintendent (Engineer (VCWI	nent Team—The team consist of the following pon Control), Water Systems Superintendent, A (Operations), Asst. Water System Superintendent (RF), Environmental Program Manager (Pretreatment (Lab), Biosolids EMS Manager, Biosolids EM (Pretreatment (Contractor)).	Asst. Water System (Maintenance), Plant ent Services), Water		
	Operational Control Procedure—See definition of "Standard Operating Procedure" below.				
	specifications, ordinances, perr	ement Controls—Other management methods agreements, contractor oversight procedures mit programs, inspections and monitoring programs tivities meet other requirements as necessary.	and pretreatment		
	practices for em	rating Procedure (SOP)—A set of standard was aployees describing the "how to" steps in managing fic biosolids management activity.			
Responsibility:	guidance, and a	agement Team is responsible for ensuring the assistance in identifying, developing, documenting nal control procedures.			
Procedure:	Team determine procedures work The EMS Mas associated with	dentified list of control points in Element 3.0, the est he activities, products, and services for which k instructions and other management control meter Table in Element 3.0 lists the operation the identified control points and their place withing also provides the locations where hard copies of	n operational control ethods are needed. control procedures in the biosolids value		
	chain that the op	s the relevant legal requirements associated with perational control procedures are designed to mee uding activities performed by contractors.			



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Standard Operating Procedures (SOP)—Village Creek

Village Creek Water Reclamation Facility maintains a current set of SOPs for plant processes in the Administration Library. The SOP manuals are identified by process and by location, they include:

- Influent Flow
- Headworks
- Primary
- Grit
- Gravity Thickeners
- Gravity Belt Thickeners
- Dissolved Air Floatation Thickeners
- Digesters
- Secondary
- Filters
- Disinfection
- High Rate Clarification

- Reclaimed Water
- Biosolids
- Drying Beds
- Control Room
- Plant
- Instrumentation/Electrical
- Tech Services
- Warehouse
- Blowers
- Turbines
- Odor Control
- Storm Conditions

The operating control procedures/standard operating procedures consist of step-bystep operational and safety procedures for each other plant processes. The City keeps the original "controlled" copy in the VC Administration Library. Electronic copies of the plant operational control procedures for plant processes are on the VCWRF network at: \\fwvc02\VC_Lib\Sop_Draft\Current_SOPs

Standard Operating Procedures (SOP)—Contractor

The City Biosolids Contractor also maintains a set of SOPs for their operations. The control copies of these SOPs are kept in the Contractor's office at the Sludge Only Landfill. Copies of specific SOPs are located at the dewatering facility and in each truck. The Contractor maintains a table of contents listing all the SOPs. Copies of specific monitoring SOPs are kept in the VC Administration Library.

Operation and Maintenance Manuals for Plant Equipment—Village Creek

Village Creek Water Reclamation Facility maintains a set of operation and maintenance manuals for plant equipment. The operation and maintenance manuals for plant equipment consist of step-by-step operational, repair and safety procedures for each piece of plant equipment. The City keeps the original "controlled" copy of the operational and maintenance manuals in the Maintenance Section Library. Electronic copies of the plant operational control procedures are on the City's intranet at: \\Fwwvc02\VC_Lib\O&M_Manuals

The Maintenance Authority (TMA): The Water Department and Village Creek WRF also uses specialized computer software to provide management and operational control over plant processes, maintenance and work activities. The TMA program creates work orders, records and tracks employee labor hours, equipment history and cost, area history and cost, and facility history and cost. Water Department personnel program predetermined preventative maintenance schedules for equipment and/or areas into TMA. The system provides tailored PM work orders with information

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including preventive maintenance procedures, meter and equipment calibration data, standard operating procedures, safety procedures, etc. TMA also provides reporting capability to help evaluate equipment failures and efficiency, to evaluate employee labor efficiency, and to have accurate cost of equipment repairs to support maintenance budgets.

Training: The EMS Management Team provides the necessary training and guidance to support the development, implementation, and maintenance of the needed operational control procedures, as outlined in Element 8.0. The operational control procedures contain operating criteria, e.g. process specifications and parameters, product characteristics and service instructions.

Communication: The EMS Management Team ensures that it has developed, documented, and implemented the operational control procedures, and communicated them to relevant employees and marketing agents, as outlined in Element 9.0. Implementation: The EMS Management Team oversees the implementation of operational control procedures in the respective activity areas. This includes ensuring that employees in each activity area receive the necessary resources, training and support services to properly implement the operation controls.

Review: The EMS Management Team shall review the operational control procedures regularly during EMS internal audits as outlined in Element 16.0 and work with managers to revise them according to the changes in the facility's critical control points.

References:

EMS Framework Guidance Manual: http://www.wef.org/Biosolids/

Code of Good Practice, (NBP): http://www.wef.org/Biosolids/

Manual of Good Practice for Biosolids, (NBP): http://www.wef.org/Biosolids/

Element 3.0 Critical Control Points

Element 4.0 Legal and Other Requirements

Element 8.0 Training

Element 9.0 Communication and Public Outreach

Element 16.0 Internal EMS Audit

Element 17.0 Periodic Management Review of Performance

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Revision #	Date	Revision Description
09	10/06/2014	Updated links
08	10/11/2013	Updated SOP list
07	08/05/2013	Updated references
06	04/18/2012	Update Procedures
		Update definition of EMS Management Team and references. Review
05	11/16/2010	and update critical control points (EMS Master Table)
04	05/15/2008	Audit (YR2) 2007
03	06/29/2007	Audit (YR1) 2006
02	11/29/2004	2004 Issue
01.a	10/18/2004	Internal Audit Revisions
01	10/01/2004	Approval Draft
SR	01/30/2004	Issued for Status Review

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